



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3407-9
Job Sheet 197032



Part No: D3407-9

Job Qty: 20 pcs

Part Name: Stem



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/27/19

Job Tracking No:

Due Date: 6/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	20 pcs	6/28/19	6/28/19	1.00	8.03	Doosan - 1		
110	QC 2	20 pcs	6/28/19	6/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

DAS
5
9-89

DAS
5
9-89



Container No: S194764



Part: D3407-9

Job No: 197032

Serial No/Batch: S194764

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/28/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120	QC 8	20 pcs	6/28/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
130	Packaging 3-1 - Stock - B4B	20 pcs	6/28/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B

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				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	20 pcs	6/28/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21 JUL 02 2019
				QC 21 - SA - 53	9-89

Part Op **100** - 1-Turn as per Folio FB572 Rev: ____ & Dwg D3407 Rev: ____ Mill slot width at max tolerance .260" 2-Deburr
 Descriptions: **110** - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____), LOCATION: WA001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R0.750	17-4 SS H900 Round Bar 0.750"	8.8000 ft (.44 ea)	100-Doosan - 1	504/6637-1 5/66337

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M17-4-H900-R0.750	9	0	0

Part Specifications
Specifications could not be found.

Plex 6/27/19 9:18 AM dart.lacelle.linda

11248 10.04

1,408
1.881
1004
3.868
4.625
448

DART AEROSPACE LTD		Work Order: 197037
Description: Stem		Part Number: D3407-9
Inspection Dwg: D3407-9 Rev: G		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.063	REF	.073	✓			Ref
1/4-28 UNF	Max: 0.2668 Min: 0.2635	.2654	✓		Wire 029	
Major Ø	Max: 0.249 Min: 0.2425	.246	✓			
Ø0.625	+0.008/-0.001	.638	✓			+/- .01
Ø0.750	+0.008/-0.001	.749	✓			
0.150	+/-0.010	.151	✓			
0.550	+/-0.010	.553	✓			
0.500	REF	.495	✓			Ref
3.500	+/-0.010					
4.500	+0.000/-0.010					
5.400	+/-0.010					
0.500	+0.000/-0.010	.498	✓			
0.350	+/-0.010					
0.625	+/-0.010	.625	✓			
0.250	+0.010/-0.000	.258	✓			
4.100	+/- .01	4.094	✓			
.470	+/- .01	.471	✓			
5.120	+/- .01	5.12	✓			

Measured by: [Signature]	Audited by: [Signature]	Prototype Approval:	N/A
Date: 19/06/28	Date: 19/06/28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.05.04	New Issue	KJ/DD [Signature]	[Signature]